

# WA630 Natural Machine Length

## Premium Reinforced WAT

### DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape, manufactured with water-activated adhesive.

### PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 30 pounds.

# TUFFlex™

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### CONSTRUCTION PER 3,000 SQUARE FEET (metric)

TOP PLY	23 lb Natural Kraft Paper (virgin fibers)
BOTTOM PLY	23 lb Natural Kraft Paper (virgin fibers)
LAMINATING ADHESIVE	14.0 lb High Melt Index Polypropylene Based Copolymer
REMOISTENABLE ADHESIVE	15 lb Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD REINFORCEMENT	2.82 lb (1-1-1-1-1) 75 Fiberglass (per 72mm), ½" spacing
CD REINFORCEMENT	1.34 lb (1-1-1) 150 Fiberglass, 1.20" spacing, 37° angle
TOTAL BASIS WEIGHT	79.2 lb

### PHYSICAL PROPERTIES:

CALIPER (mil)	6.3
MD TENSILE (lb/in)	74
CD TENSILE (lb/in)	26

### ADHESION (WATER AT RECOMMENDED 110°F/43°C)

FIPAGO	2/0	49
	2/1	71
	5/0	75
	15/0	90
MCLAURIN	86	