

V04226

TUFFflex Premium Hot Melt Adhesive

Type of Adhesive	Hot Melt Adhesive
Product Benefits	An advanced, wide range grade case & carton hot melt adhesive. Benefits include: fast speed of set, excellent adhesion, low odor, a smoke-free environment and clean machining.
Typical Applications	Cases, cartons, trays, bliss box
Suitable Substrates	Uncoated, clay coated, SBS, SUS, and similar uncoated and lightly coated materials.

Typical Properties

Property	Value
Suggested application temperature	350 °F
Viscosity (@350 °F)	750–1,350 cP
Color	Off-white to light yellow
Shelf life	730 days

Cleaning Instructions

Consult the equipment manufacturer for clean up procedures. After clean up, flush the applicator thoroughly with hot melt to purge the system.

Storage Conditions

Clean and dry conditions above 20 °F and below 100 °F.

Disposal Advice

Please refer to the SDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400 °F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot met use.

Please refer to the SDS for additional safety advice.

TUFFflex™

tufflexpackaging.com

844-VERITIV

1000 Abernathy Rd. NE, Suite 1700 | Atlanta, GA 30328 | USA

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